

Supplementary Comparison SIM.QM-S06 – Automotive exhaust gases (CO, CO₂, C₃H₈)

Final Report

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Field

Amount of substance

Subject

Supplementary comparison of carbon monoxide, carbon dioxide and propane in nitrogen (model 1).

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1 Introduction

This RMO supplementary comparison aims to assess the analytical capabilities of laboratories for measuring the composition of automotive (or even autogas or vehicle) emissions mixtures composed mainly of carbon monoxide, carbon dioxide and propane in nitrogen (Model 1). The amount-of-substance fractions analysed are relevant for implementing regulations with regard to automotive exhaust gas measurements.

A previous Track A key comparison of automotive exhaust gases was recently coordinated by VSL – CCQM-K3.2019 [1], with the participation of INMETRO. Nevertheless, the ranges from the gas mixture components are different from the ones from the Track A comparison. Besides, this present supplementary comparison doesn't include the component oxygen. For this reason, it was previously arranged this supplementary comparison.

2 Design and organisation of the key comparison

2.1 Participants

Table 1 lists the participants in this supplementary comparison.

Table 1: List of participants

| Acronym | Country | Institute |
|---------|---------|----------------------------------------------------------------------------|
| INMETRO | BR | Instituto Nacional de Metrologia, Qualidade e Tecnologia, Xerém RJ, Brasil |
| INACAL | PE | Instituto Nacional de Calidad, San Isidro, Peru |
| LATU | UR | Laboratorio Tecnológico del Uruguay, Montevideo, Uruguay |

2.2 Measurement standards

Three primary reference mixture standards (PRM) were gravimetrically produced by INMETRO. The certified values of amount fractions of the components in the mixtures are given in Table 2.

Table 2 Gravimetric composition of mixtures, given in amount fractions

| Component | PRM 1 – M692245 amount fraction | PRM 2 – M692268 amount fraction | PRM 3 – M692236 amount fraction |
|----------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| Carbon monoxide (cmol/mol) | $1,002 \pm 0,006$ | $1,003 \pm 0,006$ | $1,00 \pm 0,006$ |
| Carbon dioxide (cmol/mol) | $10,01 \pm 0,06$ | $10,001 \pm 0,065$ | $9,92 \pm 0,07$ |
| Propane (μmol/mol) | $998,56 \pm 12,68$ | $1002,6 \pm 10,63$ | $1006,16 \pm 10,71$ |

The filling pressure in the cylinders was approximately 10 MPa. Aluminium cylinders having a 5 dm³ water volume from Luxfer UK with an Aculife IV treatment were used.

INMETRO analyzed all the standards before dispatch and after return of the cylinders at INMETRO. The mixtures were verified by INMETRO with a calibration using a set of its own PRMs.

The amount fractions as obtained from gravimetric preparation procedure were used as supplementary comparison reference values (SCRVs). Each cylinder had its own reference values and associated expanded uncertainties. The expanded uncertainties included a contribution from the analytical verification of the gas mixtures.

2.3 Measurement protocol

The measurement protocol requested each laboratory to perform at least 3 measurements, with independent calibrations. The replicates, leading to a measurement, were to be carried out under repeatability conditions. The protocol informed the participants about the nominal amount fraction ranges. The laboratories were also requested to submit a description of their method and a full description of their uncertainty evaluation used for evaluating the uncertainty of their result.

2.4 Schedule

The schedule of this supplementary comparison was as follows (table 3).

Table 3: Supplementary comparison schedule

| Date | Event |
|---------------|-------------------------------------------|
| December 2015 | Agreement of protocol |
| February 2016 | Registration of participants |
| November 2019 | Preparation of PRM mixtures |
| April 2021 | Dispatch of the mixtures |
| May 2022 | Receipt of the mixture at LATU and INACAL |
| December 2022 | Reports from participants |
| January 2023 | Receipt of the mixtures |
| March 2023 | Re-verification of the returned mixture |
| June 2023 | Draft A report available |
| November 2023 | Draft B report available |

2.5 Assessment of the standards

The supplementary comparison reference values are based on the certified values of INMETRO's PRM sent to participants. All mixtures underwent verification at INMETRO prior to shipping them to the participants. All cylinders were verified after the return to INMETRO. This re-verification was done within the stability time established at INMETRO certificate of the returned PRM. Thus, the supplementary comparison reference value ($x_{SCRV,i}$) is the amount of substance composition of INMETRO certificate of the PRM.

The validity of the mixtures has been demonstrated by INMETRO verifying the composition (first analytical verification). In order to have a positive demonstration of the certification data (including uncertainty, the following condition should be met:

$$|x_{PRM,i} - x_{ver,i}| \leq 2 \sqrt{u_{PRM,i}^2 + u_{ver,i}^2} \quad (1)$$

The factor 2 is a coverage factor (normal distribution, 95% level of confidence).

The verification analysis at INMETRO was performed with the following instrument:

Micro GC (Agilent) Model: 490

Channel 1: 10m MS5A Heated Injector, Backflush

Channel 2: 10m PPU Heated Injector, Backflush

Channel 3: 10m AL₂O₃-KCL Heated Injector, Backflush

The reverification analysis were done with the following instrument:

GC CP-3800sp (Varian)

The GC-NGA is equipped with a 12 ports Multi Position Valve (MPV). The system is divided in 2 channels: the Flame Ionization Detector (FID) channel and the Thermal Conductivity Detector (TCD) channel. Injections on both channels are done via a Gas Sampling Valve (GSV). The carrier is Helium.

TCD Channel:

10 port switching valve, 6 Port switching valve, Hayesep T column. Mesh 80-100, l: 0.5m, id: 2 mm; Hayesep Q column. Mesh 80-100, l: 0.5m, id: 2mm; Molsieve 13x column, Mesh 80-1000l: 1.5m, id: 2mm;

FID Channel:

CP-1177 Split/split less injector, CP-Sil 5CB column, WCOT silica, l: 60 m, id: 0.25 mm.

The GC was calibrated with a suite of 6 (six) Primary Reference gas Mixtures (PRM) from INMETRO, in accordance with ISO 6142-1 [2]. For the measurements before shipment and those after return of the transfer standards, the same calibration function has been used. The errors-in-variables regression has been performed in accordance with ISO 6143 [3]. A calibration function was only accepted if the goodness-of-fit, as required by ISO 6143, did not exceed a value of 2. For all components, a quadratic polynomial has been used, satisfying the goodness-of-fit criterion.

The stability study analysis demonstrated that within the uncertainty of these measurements, the certified values of the supplementary comparison mixtures agreed for both first verification analysis (May 2021) and re-verification analysis (March 2023). From the Figures 1 through 3, it is readily seen that the stability is rather good for all components: carbon monoxide (Figure 1), carbon dioxide (Figure 2), and propane (Figure 3), considering all 3 mixtures dispatched, as the verification analysis step was approved with few differences between the mean value assigned and the amount fraction of these components.

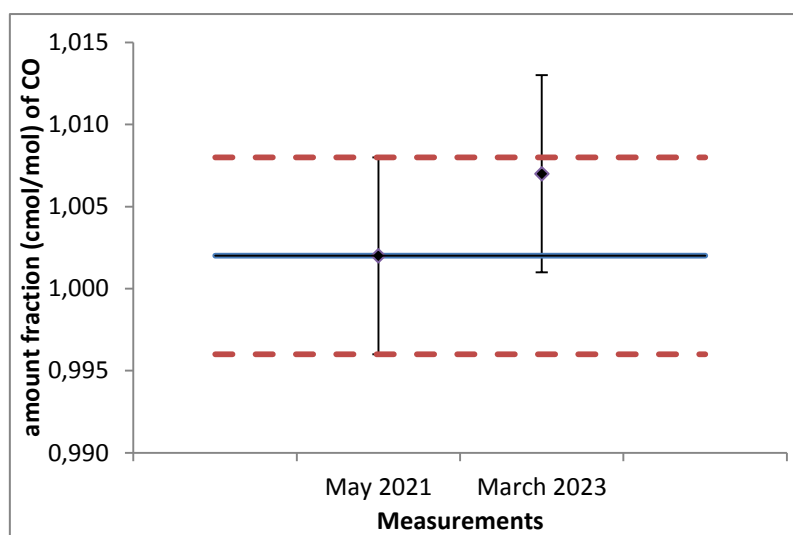


Figure 1 – Carbon monoxide stability analysis

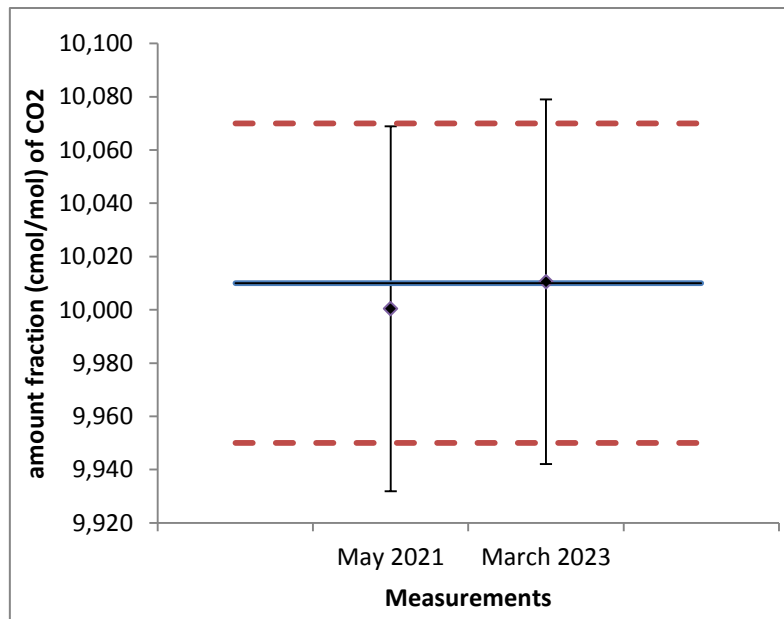


Figure 2 – Carbon dioxide stability analysis

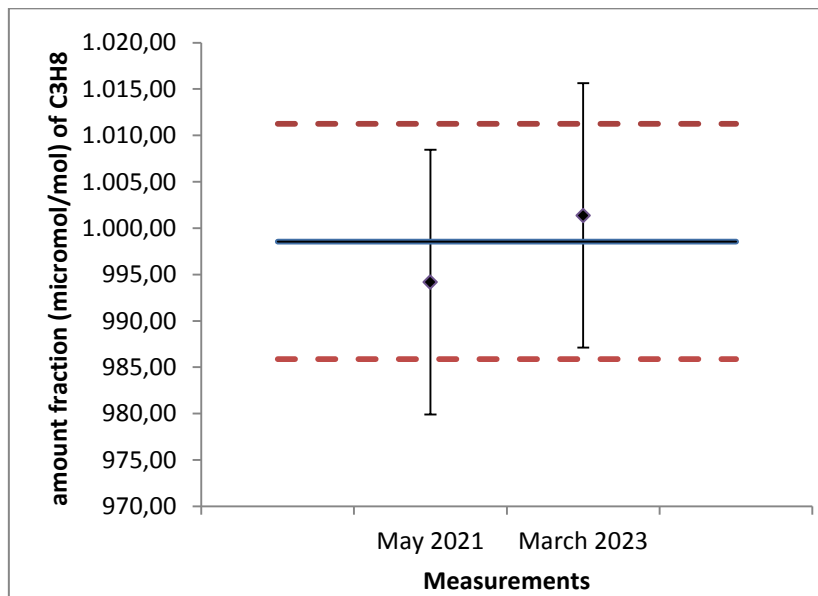


Figure 3 – Propane stability analysis

2.6 Participants measurements

The measurement methods used by the participants are described in annexes of this report. A summary of the calibration methods, dates of measurement and reporting, and the way in which metrological traceability is established is given in table 4.

Table 4: Summary of calibration methods and metrological traceability of participants

| Laboratory code | Measurements | Calibration | Traceability | Matrix standards | Measurement technique |
|-----------------|-------------------------------------------------------------------|-------------|-------------------|------------------|-----------------------|
| INMETRO | 21, 26 May 2021, February 1 st , and 06, 10 March 2023 | ISO 6143 | INMETRO standards | Nitrogen | GC-FID/TCD |
| INACAL | 18, 25 November, 02, 16 December 2022 | ISO 6143 | INMETRO standards | Nitrogen | GC-FID/TCD |
| LATU | 30, 31 May, 01 June 2022 | ISO 6143 | INMETRO standards | Nitrogen | GC-FID/TCD |

2.7 Measurement equation and Degree of equivalence

As mentioned before, the supplementary comparison reference values are based on the certified values of the three INMETRO PRMs sent to participants. Thus, the supplementary comparison reference value ($x_{i,SCRV}$) is the amount of substance composition of INMETRO certificate of the PRM. Each cylinder had its own reference values and associated expanded uncertainties. The expanded uncertainties included a contribution from the gravimetric production and the analytical verification of the gas mixtures. The reference value for each one of the three PRMs were evaluated against the participant results.

A unilateral degree of equivalence in supplementary comparisons is defined as

$$\Delta x_i = d_i = x_i - x_{i,SCRV}, \quad (2)$$

The standard uncertainty of the difference d_i has a covered factor 2 (normal distribution, 95 % level of confidence).. Here $x_{i,SCRV}$ denotes the supplementary comparison reference value, and x_i the result of laboratory i .

$$u(d_i) = \sqrt{u^2(x_i) + u^2(x_{i,SCRV})} \quad (3)$$

3 Results

In this section, the results of the supplementary comparison are summarised. In the Tables 5, 6, and 7, followed by the graph results (Figures 4, 5 and 6), the degree-of-equivalences are presented separately by each of the three mixture components of the automotive emissions primary standards.

Table 5: Carbon monoxide results

| Lab | x_i (cmol/mol) | $U(x_i)$ (cmol/mol) | d_i (cmol/mol) | $U(d_i)$ (cmol/mol) |
|---------|------------------|---------------------|------------------|---------------------|
| INMETRO | 1,003 | 0,009 | 0,0007 | 0,011 |
| LATU | 1,0081 | 0,0075 | 0,0051 | 0,0096 |
| INACAL | 1,000 | 0,012 | 0,0 | 0,013 |

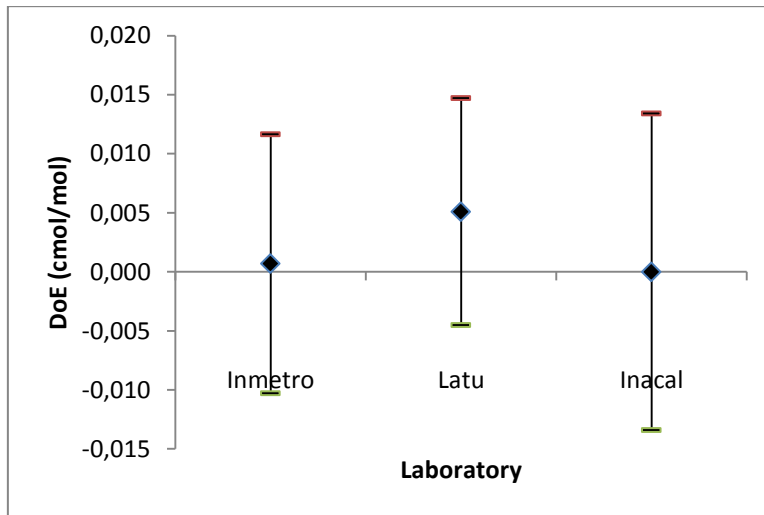


Figure 4 – Degrees-of-equivalence (DoE) for carbon monoxide

Table 6: Carbon dioxide results

| Lab | x_i (cmol/mol) | $U(x_i)$ (cmol/mol) | d_i (cmol/mol) | $U(d_i)$ (cmol/mol) |
|---------|------------------|---------------------|------------------|---------------------|
| INMETRO | 10,01 | 0,07 | -0,0003 | 0,09 |
| LATU | 10,0 | 0,08 | -0,0010 | 0,10 |
| INACAL | 9,92 | 0,11 | 0 | 0,13 |

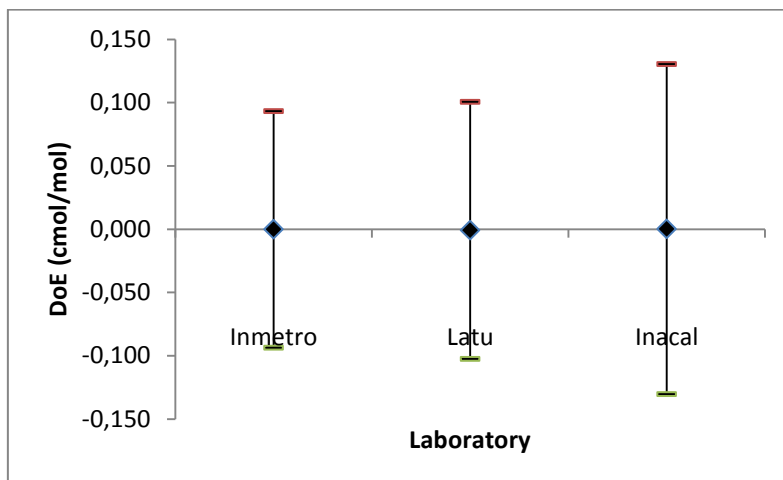


Figure 5 – Degrees-of-equivalence (DoE) for carbon dioxide

Table 7: Propane results

| Lab | x_i (micromol/mol) | $U(x_i)$ (micromol/mol) | d_i (micromol/mol) | $U(d_i)$ (micromol/mol) |
|---------|-------------------------|----------------------------|-------------------------|----------------------------|
| INMETRO | 998,3 | 9,2 | -0,26 | 15,67 |
| LATU | 1005,0 | 10,0 | 2,40 | 14,60 |
| INACAL | 1002,0 | 9,8 | -4,16 | 14,50 |

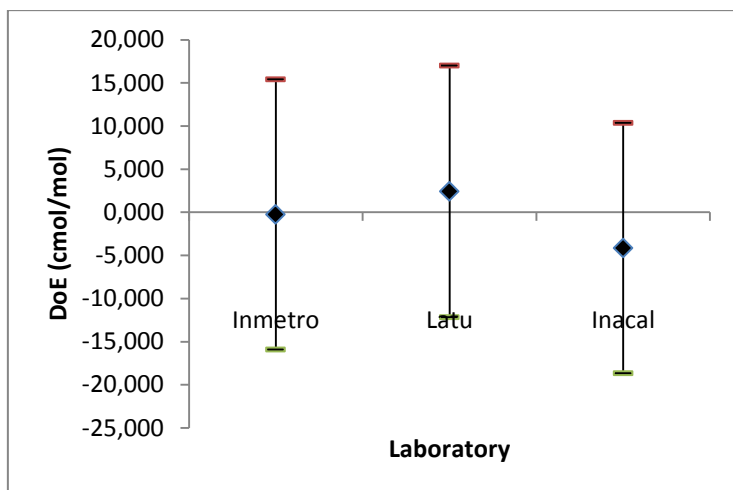


Figure 6 – Degrees-of-equivalence (DoE) for propane

The uncertainties are given as 95% confidence intervals. For the evaluation of uncertainty of the degrees of equivalence, the normal distribution has been assumed, and a coverage factor $k = 2$ was used. For obtaining the standard uncertainty of the laboratory results, the expanded uncertainty (stated at a confidence level of 95%) from the laboratory was divided by the reported coverage factor.

4 Supported CMC

The results of this supplementary comparison can be used to support CMC claims for the composition automotive emissions mixtures in the following ranges (see table 8). CMCs outside the listed ranges are not supported by the results of this key comparison without further evidence.

Table 8: Supported component ranges

| Component | Amount fraction |
|-----------------|---------------------|
| Carbon monoxide | 0,01 to 50 cmol/mol |
| Carbon dioxide | 0,01 to 50 cmol/mol |
| Propane | 0,01 to 10 cmol/mol |

5 Discussion and conclusions

According to results presented in this Model 1 supplementary comparison, all participants' results agree well with the SCR_V of this supplementary comparison of autogas or automotive emissions.

Coordinator

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Project reference

SIM-QM-S06

Completion date

June 2023

References

- [1] International comparison CCQM-K3.2019 automotive exhaust gases. Adriaan M H van der Veen, Ewelina T Zalewska, Janneke I T van Wijk, Midori Kobayashi, Dai Akima, Shinji Uehara, Andreia L Fioravante, Cristiane R Augusto, Claudia C Ribeiro, Viviane Silva, Florbela Dias, Alda Botas, Carlos Costa, Joengsoon Lee, Jinbok Lee, Jeongsik Lim, Hyun-Kil Bae, Namgoo Kang, Christina E Cecelski, Kimberly J Harris, Walter R Miller Jr, Jennifer Carney, James Tshilongo, Napo G Ntsasa, Mudalo I Jozela, Nompumelelo Leshabane, Prelly Mohweledi Marebane, David R Worton, Eric B Mussell Webber, Sergi Moreno, Paul J Brewer, Leonid A Konopelko, Anna V Kolobova, V V Pankratov and Olga V Efremova. Metrologia, Volume 60, Number 1A, 2023.
- [2] International Organization for Standardization, ISO 6142-1:2015 Gas analysis - Preparation of calibration gas mixtures - Gravimetric methods, 2nd edition
- [3] International Organization for Standardization, ISO 6143:2001 Gas analysis -- Comparison methods for determining and checking the composition of calibration gas mixtures, 2nd edition
- [4] CIPM, “Mutual recognition of national measurement standards and of calibration and measurement certificates issued by national metrology institutes”, Sèvres (F), October 1999

- [5] CCQM-GAWG strategy for comparisons and CMC claims
https://www.bipm.org/documents/20126/58994067/GAWG19-41-CCQM-GAWG_strategy_for_comparisons_and_CMC_claims.pdf/52b1395e-a2cc-3f9c-053d-bb205c831b4f

Annex A:
Measurement reports of INMETRO

Report Form SIM.QM-S6 Autogas emissions in Nitrogen

Laboratory name: INMETRO

Cylinder number: M692245

Measurement #1

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|---------------------------|------------------------------------|-------------------------|
| Carbon Monoxide | 21/05/2021 | 1,002 x10 ⁻² | 0,09 | 7 |
| Carbon Dioxide | 21/05/2021 | 10,0004 x10 ⁻² | 0,11 | 7 |
| Propane | 21/05/2021 | 994,18 x10 ⁻⁶ | 0,22 | 7 |

Measurement #2

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|---------------------------|------------------------------------|-------------------------|
| Carbon Monoxide | 26/05/2021 | 0,999 x10 ⁻² | 0,02 | 7 |
| Carbon Dioxide | 26/05/2021 | 10,0182 x10 ⁻² | 0,11 | 7 |
| Propane | 01/02/2023 | 1001,37 x10 ⁻⁶ | 0,28 | 7 |

Measurement #3

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|---------------------------|------------------------------------|-------------------------|
| Carbon Monoxide | 06/03/2023 | 1,007 x10 ⁻² | 0,28 | 7 |
| Carbon Dioxide | 06/03/2023 | 10,0105 x10 ⁻² | 0,18 | 7 |
| Propane | 10/03/2023 | 999,34 x10 ⁻⁶ | 0,11 | 6 |

Final results:

| Component | Date dd/mm/yy | Result (mol/mol) | Expanded uncertainty (mol/mol) | Coverage factor |
|------------------|--------------------------|-------------------------|-------------------------------------------|------------------------|
| Carbon Monoxide | 13/03/2023 | $1,003 \times 10^{-2}$ | 0,009 | 2 |
| Carbon Dioxide | 13/03/2023 | 10,01 | 0,07 | 2 |
| Propane | 13/03/2023 | $998,30 \times 10^{-6}$ | 9,21 | 2 |

Calibration standards

Six calibration standards of carbon dioxide, carbon monoxide and propane in nitrogen were used in this study for value assignment of the sample cylinder. These calibrants were obtained from the National Metrology Institute of Brazil, INMETRO. Information about the standards is detailed in the table below.

| Mixture identification | Analyte | Amount fraction (mol/mol) | Expanded uncertainty (mol/mol) |
|------------------------|-----------------|---------------------------|--------------------------------|
| PSM112273 | Carbon dioxide | 1,536E-02 | 0,008E-02 |
| | Carbon monoxide | 0,2601E-02 | 0,0009E-02 |
| | Propane | 79,7E-06 | 1,06E-06 |
| PSM112259 | Carbon dioxide | 3,518E-02 | 0,022E-02 |
| | Carbon monoxide | 0,585 E-02 | 0,005E-02 |
| | Propane | 196,08 E-06 | 1,31E-06 |
| PSM112247 | Carbon dioxide | 7,387 E-02 | 0,033 E-02 |
| | Carbon monoxide | 2,462 E-02 | 0,012 E-02 |
| | Propane | 739,02 E-06 | 5,52 E-06 |
| PSM112279 | Carbon dioxide | 11,803 E-02 | 0,037 E-02 |
| | Carbon monoxide | 3,52 E-02 | 0,015 E-02 |
| | Propane | 1527,4 E-06 | 8,11 E-06 |
| PSM1112263 | Carbon dioxide | 14,996 E-02 | 0,058 E-02 |
| | Carbon monoxide | 4,981 E-02 | 0,035 E-02 |
| | Propane | 2016,84 E-06 | 11,97 E-06 |
| PSM112274 | Carbon dioxide | 10,74 E-02 | 0,00065 E-02 |
| | Carbon monoxide | 1,07 E-02 | 0,0001 E-02 |
| | Propane | 1066,99 E-06 | 5,79 E-06 |

Instrumentation

GC CP-3800sp (Varian)

The GC-NGA is equipped with a 12 ports Multi Position Valve (MPV). The system is divided in 2 channels: the Flame Ionization Detector (FID) channel and the Thermal Conductivity Detector (TCD) channel. Injections on both channels are done via a Gas Sampling Valve (GSV). The carrier is Helium.

TCD Channel:

10 port switching valve, 6 Port switching valve, Hayesep T column. Mesh 80-100, l: 0.5m, id: 2 mm; Hayesep Q column. Mesh 80-100, l: 0.5m, id: 2mm; Molsieve 13x column, Mesh 80-1000l: 1.5m, id: 2mm;

FID Channel:

CP-1177 Split/split less injector, CP-Sil 5CB column, WCOT silica, l: 60 m, id: 0.25 mm.

Calibration method and value assignment

The sample and calibration standards were connected to a reducer and after flushing connected to the multi position valve. Every line was flushed separately and the flow for each mixture was set equally. For all the measurements the reducers were disconnected and connected to a different cylinder. Also a different position on the multiposition valve was used to connect the cylinder. The flushing and setting of the flow was done equal to the first measurement. Every mixture was injected 9 times were the first and second injections was dictated. The calibration of the instrument was done according to ISO 6143. The calibration curve was made using the software XLgenline. The goodness of fit for all measurements was lower than 2.

Uncertainty evaluation

The uncertainty was calculated according to ISO 6143 using the software XLgenline. The combined uncertainty was multiplied by a coverage factor of 2 with a confidence interval of 95%. Three sources of uncertainty were considered: • Uncertainty of the standards (certificate – type B) • Uncertainty of the area (analysis – type A) Uncertainty of the reproducibility (analysis – type A)

References

- International Organization for Standardization. (2001) *Gas Analysis—Comparison methods for determining and checking the composition of calibration gas mixtures*. (Norma ISO nº6143:2001). <https://www.iso.org/standard/24665.html>

Authorship

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Annex B:
Measurement reports of INACAL

Report Form SIM-QM-S6 Autogas emissions in Nitrogen

Laboratory name: Instituto Nacional de Calidad (INACAL)

Cylinder number: M692236

Measurement #1

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|--------------------------|------------------------------------|-------------------------|
| Propane | 18/11/2022 | $1002,36 \times 10^{-6}$ | 0,27 | 10 |
| Carbon Monoxide | 18/11/2022 | $1,0044 \times 10^{-2}$ | 0,42 | 10 |
| Carbon Dioxide | 18/11/2022 | $9,945 \times 10^{-2}$ | 0,41 | 10 |

Measurement #2

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|-------------------------|------------------------------------|-------------------------|
| Propane | 25/11/2022 | $999,30 \times 10^{-6}$ | 0,36 | 10 |
| Carbon Monoxide | 25/11/2022 | $0,9988 \times 10^{-2}$ | 0,44 | 10 |
| Carbon Dioxide | 25/11/2022 | $9,893 \times 10^{-2}$ | 0,46 | 10 |

Measurement #3

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|--------------------------|------------------------------------|-------------------------|
| Propane | 02/12/2022 | $1004,42 \times 10^{-6}$ | 0,29 | 10 |
| Carbon Monoxide | 02/12/2022 | $1,0006 \times 10^{-2}$ | 0,44 | 10 |
| Carbon Dioxide | 02/12/2022 | $9,920 \times 10^{-2}$ | 0,29 | 10 |

Measurement #4

| Component | Date dd/mm/yy | Result (mol/mol) | Standard deviation (% relative) | Number of replicates |
|------------------|--------------------------|--------------------------|--------------------------------------------|---------------------------------|
| Propane | 16/12/2022 | $1002,00 \times 10^{-6}$ | 0,35 | 10 |
| Carbon Monoxide | 16/12/2022 | $0,9976 \times 10^{-2}$ | 0,36 | 10 |
| Carbon Dioxide | 16/12/2022 | $9,911 \times 10^{-2}$ | 0,48 | 10 |

Note: Please copy this table as many times as needed for reporting additional measurements

Final results:

| Component | Date dd/mm/yy | Result (mol/mol) | Expanded uncertainty (mol/mol) | Coverage factor |
|------------------|--------------------------|-------------------------|-------------------------------------------|------------------------|
| Propane | 29/12/2022 | $1002,0 \times 10^{-6}$ | $9,8 \times 10^{-6}$ | 2 |
| Carbon Monoxide | 29/12/2022 | $1,000 \times 10^{-2}$ | $0,012 \times 10^{-2}$ | 2 |
| Carbon Dioxide | 29/12/2022 | $9,92 \times 10^{-2}$ | $0,11 \times 10^{-2}$ | 2 |

Analytical method

We used a gas chromatograph 7890B (brand Agilent Technologist) equipped with both flame ionization detector (FID) and thermal conductivity detector (TCD), it was set up with four valves, ones is a multiposicion valve, a gas sampling valve and two pressurized valves. The FID detector was used to measure propane and the TCD detector was used to measure carbon dioxide and carbono monoxide. This chromatograph has a preventive maintenance program.

Also, The GC 7890 was equipped with three packed columns and a capillary column:

3 ft 1/8 HayeSeQ 80/100 mesh

6 ft 1/8 HayeSeQ 80/100 mesh

10 ft 1/8 Molsieve 13X 45/60 mesh

50 m x 200 μ m x 0,5 μ m PONA:

The method conditions were the following:

Table 1 : GC 7890 - GV2022R3

| Parameters | Settings |
|-------------------------|---------------------------------------------------------------------|
| Oven | 40 °C, 40 °C for 10.5 min, at 50 °C/min to 200 °C, 200 °C for 1 min |
| Injector temperature | 250 °C |
| Split ratio | 80:1 |
| Column flow #1 (to FID) | 0,55 mL/min (He) |
| Column flow #2 (to TCD) | 30 mL/min (He) |
| Valve box temperature | 100 °C |
| Detector FID | 220 °C, air 350 mL/min, H2 35 mL/min, makeup gas 30 mL/min |
| Detector TCD | 150 °C, reference gas 45 mL/min, make up gas 2 mL/min |
| Sample loop | 250 μ L y 1 mL |
| Time events | Valve 3 OFF 0.01 min Valve 1 ON 0.05 min Valve 1 OFF 0.5 min |

| | |
|--|---------------------------------------------------------------|
| | Valve 2 ON 2 min Valve 3 ON 4.7 min Valve 2 OFF 4.8 min |
|--|---------------------------------------------------------------|

Sample handling:

The SIM-QM-S6 cylinder M692236 and the calibration standards were manually rolled and then equipped with a pressure regulator. Sampling takes place with multiposition valve sample boxes and a pressure regulator of High-Sensitivity as described in the work instructions for routine analyses.

Calibration curve:

The calibration curve was carried out according to the ISO 6143. Five calibration standards and one control standard were used, which were provided by INMETRO:

Table 2: Standards and control

| Cilindro | N° certificado | Propane (10 ⁻⁶ mol/mol) | Carbon dioxide (10 ⁻² mol/mol) | Carbonyl monoxide (10 ⁻² mol/mol) |
|----------------|----------------|---------------------------------------|----------------------------------------------|-------------------------------------------------|
| M692244 | 1220198 | 79,11 ± 0,84 | 1,4778 ± 0,0090 | 0,2454 ± 0,0009 |
| M692251 | 1220496 | 300,04 ± 2,94 | 2,963 ± 0,014 | 0,504 ± 0,003 |
| M692254 | 1220889 | 997,25 ± 8,97 | 9,928 ± 0,049 | 1,006 ± 0,004 |
| M692237 | 1220832 | 1521,64 ± 10,07 | 11,964 ± 0,038 | 3,452 ± 0,015 |
| M692233 | 1220840 | 2007,83 ± 12,94 | 14,970 ± 0,057 | 4,992 ± 0,035 |
| M692258 (CTRL) | 1220803 | 603,64 ± 3,80 | 5,939 ± 0,027 | 2,016 ± 0,012 |

The calibration curve was made using the generalized least squares (GLS) in the XLGENLINE software, the selected analysis function was a second order polynomial, which was used for the measurements. The goodness of fit for all 4 measurements was lower than 2.

Uncertainty evaluation

The uncertainty was calculated according to ISO 6143 using XLGENLINE software. The measurement uncertainty was estimated from the uncertainty associated with the amount-of-substance fractions of each component of the calibration standard, the standard deviation of the mean of the analyses of the calibration standards and the repeatability standard deviation of sample mixture

The final results is the average of the four measurements, the pooled uncertainty from evaluating the data from calibration of the GC (by XLGENLINE) was combined with the repeatability standard deviation of sample mixture. The combined uncertainty was multiplied by a coverage factor of 2 with a confidence interval of 95% .

Below, we described the uncertainty budget of each componente of the sample:

Propane

| Description | Value, x | Method of evaluation | Probability distribution | Sensitivity coefficients ci | Standard uncertainties u(xi) | Contribution uncertainty ci *u(xi) |
|----------------------|----------------------------------|----------------------|--------------------------|-----------------------------|--------------------------------|--------------------------------------|
| Software (XLGENLINE) | 1002,0 X10 ⁻⁶ mol/mol | A,B | Normal | 1 | 3,61 X10 ⁻⁶ mol/mol | 3,61 X10 ⁻⁶ mol/mol |
| Repeatability | --- | A | Normal | 1 | 3,34 X10 ⁻⁶ mol/mol | 3,34 X10 ⁻⁶ mol/mol |
| | | | | | u(x) | 4,9 X10 ⁻⁶ mol/mol |
| | | | | | U (k=2) | 9,8 X10 ⁻⁶ mol/mol |

Carbon Monoxide

| Description | Value, x | Method of evaluation | Probability distribution | Sensitivity coefficients ci | Standard uncertainties u(xi) | Contribution uncertainty ci *u(xi) |
|----------------------|---------------------------------|----------------------|--------------------------|-----------------------------|----------------------------------|--------------------------------------|
| Software (XLGENLINE) | 1,000 X10 ⁻² mol/mol | A,B | Normal | 1 | 0,0031 X10 ⁻² mol/mol | 0,0031 X10 ⁻² mol/mol |
| Repeatability | --- | A | Normal | 1 | 0,0050 X10 ⁻² mol/mol | 0,0050 X10 ⁻² mol/mol |
| | | | | | u(x) | 0,0060 X10 ⁻² mol/mol |
| | | | | | U (k=2) | 0,012 X10 ⁻² mol/mol |

Carbon Dioxide

| Description | Value, x | Method of evaluation | Probability distribution | Sensitivity coefficients ci | Standard uncertainties u(xi) | Contribution uncertainty ci *u(xi) |
|----------------------|--------------------------------|----------------------|--------------------------|-----------------------------|---------------------------------|--------------------------------------|
| Software (XLGENLINE) | 9,92 X10 ⁻² mol/mol | A,B | Normal | 1 | 0,029 X10 ⁻² mol/mol | 0,029 X10 ⁻² mol/mol |
| Repeatability | --- | A | Normal | 1 | 0,044 X10 ⁻² mol/mol | 0,044 X10 ⁻² mol/mol |
| | | | | | u(x) | 0,053 X10 ⁻² mol/mol |
| | | | | | U (k=2) | 0,11 X10 ⁻² mol/mol |

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Annex C:
Measurement reports of LATU

Report Form SIM.QM-S6 Autogas emissions in Nitrogen

Laboratory name: LATU

Cylinder number: M692268

Measurement #1

| Component | Date dd/mm/yy | Result ($\mu\text{mol/mol}$) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|--------------------------------|------------------------------------|-------------------------|
| Propane | 30/05/2022 | 0.0010037×10^6 | 0.05 | 6 |
| Carbon Monoxide | 30/05/2022 | 0.010042×10^6 | 0.07 | 6 |
| Carbon Dioxide | 30/05/2022 | 0.09999×10^6 | 0.11 | 6 |

Measurement #2

| Component | Date dd/mm/yy | Result ($\mu\text{mol/mol}$) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|--------------------------------|------------------------------------|-------------------------|
| Propane | 31/05/2022 | 0.0010042×10^6 | 0.06 | 6 |
| Carbon Monoxide | 31/05/2022 | 0.010058×10^6 | 0.02 | 6 |
| Carbon Dioxide | 31/05/2022 | 0.09996×10^6 | 0.09 | 6 |

Measurement #3

| Component | Date dd/mm/yy | Result ($\mu\text{mol/mol}$) | Standard deviation (% relative) | Number of replicates |
|-----------------|------------------|--------------------------------|------------------------------------|-------------------------|
| Propane | 01/06/2022 | 0.0010065×10^6 | 0.04 | 6 |
| Carbon Monoxide | 01/06/2022 | 0.010142×10^6 | 0.05 | 6 |
| Carbon Dioxide | 01/06/2022 | 0.10005×10^6 | 0.12 | 6 |

Note: Please copy this table as many times as needed for reporting additional measurements

Final results:

| Component | Date dd/mm/yy | Result ($\mu\text{mol/mol}$) | Expanded uncertainty ($\mu\text{mol/mol}$) | Coverage factor |
|------------------|--------------------------|------------------------------------------------|------------------------------------------------------------------|------------------------|
| Propane | 24/08/2022 | $(0.001005) \times 10^6$ | $(0.000010) \times 10^6$ | 2 |
| Carbon Monoxide | 24/08/2022 | $(0.010081) \times 10^6$ | $(0.000075) \times 10^6$ | 2 |
| Carbon Dioxide | 24/08/2022 | $(0.10000) \times 10^6$ | $(0.00078) \times 10^6$ | 2 |

Calibration standards

Calibration Standards for the measurements (preparation method, purity analyses, estimated uncertainty etc.)

Six calibration standards of carbon dioxide, carbon monoxide and propane in nitrogen were used in this study for value assignment of the sample cylinder. These calibrants were obtained from the National Metrology Institute of Brazil, INMETRO. Information about the standards is detailed in the table below.

| Cylinder identification | Analyte | Amount fraction (mol/mol) | Expanded uncertainty (mol/mol) |
|-------------------------|-----------------|---------------------------|--------------------------------|
| M692238 | Carbon dioxide | 1,5E-02 | 1,0E-04 |
| | Carbon monoxide | 2,5E-03 | 9,0E-06 |
| | Propane | 8,1E-05 | 7,8E-07 |
| M692253 | Carbon dioxide | 3,1E-02 | 1,6E-04 |
| | Carbon monoxide | 4,8E-03 | 3,0E-05 |
| | Propane | 3,0E-04 | 3,1E-06 |
| M692264 | Carbon dioxide | 6,0E-02 | 2,7E-04 |
| | Carbon monoxide | 2,0E-02 | 1,2E-04 |
| | Propane | 6,0E-04 | 3,3E-06 |
| M692265 | Carbon dioxide | 1,0E-01 | 7,8E-04 |
| | Carbon monoxide | 9,8E-03 | 4,0E-05 |
| | Propane | 1,0E-03 | 8,9E-06 |
| M692252 | Carbon dioxide | 1,2E-01 | 3,9E-04 |
| | Carbon monoxide | 3,5E-02 | 1,5E-04 |
| | Propane | 1,5E-03 | 8,2E-06 |
| M692270 | Carbon dioxide | 1,5E-01 | 5,6E-04 |
| | Carbon monoxide | 5,0E-02 | 3,7E-04 |
| | Propane | 2,0E-03 | 9,8E-06 |

Instrumentation

Principles, make, type, configuration, data collection etc.

A Thermo Scientific TRACE 1300 gas chromatograph with flame ionization detector (FID) and thermal conductivity detector (TCD) was used. Carbon dioxide and carbon monoxide were analyzed using the TCD detector and propane using the FID detector.

Carrier gas: Helium

Chromatography columns:

Rt-Q-BOND PLOT 30m, 0.53mm ID, 20 μ m – FID

ShinCarbon ST 100/120 2m, 1mm ID, 1/16"OD – TCD

Temperature program: 40 °C (3 min), ramp 8,3 °C/min to 140 °C (12 min).

Sample loop:

500 µL – FID

250 µL – TCD

Data collection: Chromeleon 7. Thermo Fischer Scientific.

Calibration method and value assignment

Calibration procedure (mathematical model/calibration curve, number and concentrations of standards, measurement sequence, temperature/pressure correction etc.)

The gas chromatograph was calibrated by using six calibration standards of carbon dioxide, carbon monoxide and propane in nitrogen from INMETRO, according to ISO 6143. Three calibration curves were measured on three different days and were used to calculate the final result for each analyzed gas.

These calibration curves were calculated using XLGENLINE version 1.1, obtaining second order regressions for carbon dioxide and propane, and linear regressions for carbon monoxide. The value of goodness-of-fit, Γ , for each calibration curve was less than 2, in agreement with ISO 6143.

Sample content and its standard uncertainty were calculated using the software previously mentioned, considering the amount fraction of each primary reference material with their associated standard uncertainty and the measured responses of each calibration point with their standard deviations.

Measurement sequence: 6 standards in random order and sample cylinder.

Uncertainty evaluation

Description of the evaluation of measurement uncertainty, including the expressions used.

Calibration uncertainty was calculated by using the mathematical models for multi-point calibrations. This is a combination of the standard uncertainty of the calibration curve and the repeatability of six different readings of the sample cylinder along with the standard uncertainty of the primary reference gas mixtures. This

uncertainty was calculated by using the software XLGENLINE version 1.1, according to ISO 6143. The largest uncertainty of three days of measurement was selected as the calibration uncertainty.

This calibration uncertainty was combined with a drift contribution for the three days of measurement and, since the combination of these two uncertainties for carbon dioxide and propane were lower than the highest standard uncertainty from the reference gas mixtures, a third contribution was included for these gases.

Standard uncertainty for propane and carbon dioxide:

$$u_{sample} = \sqrt{u_{calibration}^2 + u_{drift}^2 + u_{PRM}^2}$$

Standard uncertainty for carbon monoxide:

$$u_{sample} = \sqrt{u_{calibration}^2 + u_{drift}^2}$$

The expanded uncertainty is the sample standard uncertainty multiplied by the coverage factor $k=2$

Uncertainty budget – Propane:

| Uncertainty source | Evaluation type (A or B) | Distribution | Standard uncertainty (mol/mol) | Sensitivity coefficient |
|-------------------------------|--------------------------|-----------------|--------------------------------|-------------------------|
| Calibration | A | Normal | 1.8E-06 | 1 |
| Drift | B | Rectangular | 8.0E-07 | 1 |
| PRMs | B | Rectangular | 4.7E-06 | 1 |
| Combined standard uncertainty | | 5.1E-06 mol/mol | | |
| Expanded uncertainty | | 1.0E-05 mol/mol | | |

Uncertainty budget – Carbon monoxide:

| Uncertainty source | Evaluation type (A or B) | Distribution | Standard uncertainty (mol/mol) | Sensitivity coefficient |
|-------------------------------|--------------------------|-----------------|--------------------------------|-------------------------|
| Calibration | A | Normal | 2.3E-05 | 1 |
| Drift | B | Rectangular | 2.9E-05 | 1 |
| Combined standard uncertainty | | 3.7E-05 mol/mol | | |
| Expanded uncertainty | | 7.5E-05 mol/mol | | |

Uncertainty budget – Carbon dioxide:

| Uncertainty source | Evaluation type (A or B) | Distribution | Standard uncertainty (mol/mol) | Sensitivity coefficient |
|-------------------------------|--------------------------|-----------------|--------------------------------|-------------------------|
| Calibration | A | Normal | 1.9E-04 | 1 |
| Drift | B | Rectangular | 2.7E-05 | 1 |
| PRMs | B | Rectangular | 3.4E-04 | 1 |
| Combined standard uncertainty | | 3.9E-04 mol/mol | | |
| Expanded uncertainty | | 7.8E-04 mol/mol | | |

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- International Organization for Standardization. (2001) *Gas Analysis—Comparison methods for determining and checking the composition of calibration gas mixtures*. (Norma ISO n°6143:2001). <https://www.iso.org/standard/24665.html>

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