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Thickness suitability of prebiotic dairy desserts: Relationship with rheological properties

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ABSTRACT

In food product development it is important to know to what extent changes in formulation modifies the product, affecting its sensory properties and acceptability. Addition of polysaccharides like inulin can affect product structure in particular, modifying both rheological behaviour and perceived texture. The aim of this work was to assess to what extent rheological properties can explain the acceptability of thickness perceived by consumers in starch-based desserts. Low-fat dairy desserts were prepared varying the concentration of sucrose, flavor aroma and the fat replacer with prebiotic properties (inulin) but with fixed amounts of skimmed milk and starch. The rheological behavior was characterized and the level of sample thickness suitability was evaluated by a total of 100 consumers using a 5-point JAR scale (1 = too weak, 3 = just about right; 5 = too strong). Results indicated that flow and viscoelastic parameters varied among samples depending on inulin and sucrose concentration. According to sensory results, thickness suitability varied greatly between samples. The relationships between instrumental and sensory results are studied and discussed.

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1. Introduction

Functional product development provides an opportunity to contribute to the improvement of food quality and consumer health and well-being (Hasler, 1998; Milner, 1999). A common approach employed in the food industry to develop these kinds of added-value foods involves the addition of a healthy component. It is important to know to what extent this new component modifies the product, affecting its sensory properties. In the case of macromolecules such as polysaccharides or proteins, changes in composition can affect product structure in particular, modifying both rheological behaviour and perceived texture (Dickinson, 2007; Purwanti, van der Goot, Boom, & Vereijken, 2010).

For liquid and semisolid products, thickness is the textural attribute that most influences consumer response, though smoothness and creaminess are also influential (de Wijk, van Gemert, Terpstra, & Wilkinson, 2003; González-Tomás & Costell, 2006). In semisolid products with complex rheological behaviour (thixotropy, pseudoplasticity and viscoelasticity), studies aimed at identifying the physical stimuli responsible for thickness perception have proposed different indexes (Van Vliet, 2002). The initial resistance to flow (yield stress value), storage modulus at 1 Hz (Tárrega & Costell, 2007) and the complex viscosity at 50 rad s⁻¹ (Hill, Mitchell, & Sherman, 1995; Richardson, Morris, Ross-Murphy, Taylor, & Dea, 1989) have shown

significant correlations with thickness intensity. However one must recognize that acceptability may not always be directly related with sensory attribute intensity but rather with its adequacy (Costell, Tárrega, & Bayarri, 2010). Traditionally, perceptible differences in food attributes are evaluated using sensory descriptive analysis by trained judges while hedonic aspects are evaluated separately by consumers. JAR scale is an alternative method that combines both intensity attribute and hedonics assessed by consumers (Gacula, Rutenbeck, Pollack, Resurreccion, & Moskowitz, 2007). This technique provides information on how consumers feel about the product attribute and then determines both the adequate attribute level for this product and how much a sample deviates from this ideal point.

Inulin is a very interesting functional ingredient that is increasingly being used to formulate new fibre-enriched products or with prebiotic benefits (Roberfroid, 2007). Chemically it is a polymer of fructose units that can have different chain lengths. Long-chain inulin can modify texture because it crystallises in presence of water forming a particle network structure (Chiavaro, Vittadini, & Corradini, 2007; Hébette et al., 1998). Consequently it is being used in low-fat products to improve creaminess and consistency, mimicking those of full-fat products (González-Tomás, Bayarri, Coll-Marqués & Costell, 2009; Paseephol, Small & Sherkat, 2008; Soukoulis, Lebesi, & Tzia, 2009; Tárrega & Costell, 2006). Nutritional studies have recommended the combination of inulin with different chain lengths in order to maximise its fermentative and prebiotic effects (Biedrzycka & Bielecka, 2004; Coudray, Tressol, Gueux, & Rayssiguier, 2003). From a technological viewpoint the use of mixedchain inulin, instead of only long-chain inulin, may decrease its thickening ability. Tárrega, Rocafull, and Costell (2010) showed that

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7.5% of a mixture of short and long-chain inulin 50:50 was still able to modify the rheological properties of a low-fat dairy dessert. However this effect can also depend on inulin concentration (Bayarri, Chuliá & Costell, 2010) and on its possible interaction with other ingredients and their concentrations. Sucrose is a common ingredient used as sweetener in dairy dessert. In starch-based systems whose characteristics depend on interactions between starch and water, the presence of sucrose that reduces both water activity and translational mobility of water can affect gelatinization temperature, starch granules swelling or viscosity (Kohyama, & Nishinari, 1991; Kruger, Ferrero & Zaritzky, 2003). It is expected that structure and rheological behaviour of starch-inulin-sucrose systems will be determined by water competition among this three components.

Some studies in the literature indicate that addition of aroma compounds can modify rheological behaviour of food products (Cayot, Lafarge, Arvisenet, & Taisant, 2000; Lubbers & Decourcelle, 2004). In starch-based desserts (Cayot et al., 2000) addition of different aroma compounds (limonene, ethyl vanillin or isoamyl acetate) resulted in slightly weaker gels that was attributed to the interaction among aroma compound and amylopectin fraction. Other authors have also observed that perceived texture can be affected by aroma compounds through perceptual cross-modal interaction flavour-texture (Bult, De Wijk, & Hummel, 2007).

The present work aims to study the effect of composition on the rheological behaviour and thickness adequacy in a prebiotic dairy dessert and to establish whether the desirable level of thickness can be explained by rheological-parameter variation.

2. Material and methods

2.1. Sample composition and preparation

Samples were prepared using the following ingredients: skimmed milk powder (Central Lechera Asturiana, Spain), modified tapioca starch with a medium crosslinking degree (C * CreamTex 75,720. Cerestar, Spain), two types of inulin: long-chain (Frutafit ® TEX) and short-chain (Frutafit ® CLR) (Sensus, Brenntag Química, Spain), commercial sucrose, lemon flavor 16508A (Lucta SA, Spain), colorant T-PT8 – WAS, solution of curcumin from turmeric root in polysorbate (CHR Hansen SA, Spain), mineral water (Font Vella, Spain) and preservatives: potassium sorbate and potassium benzoate (Panreac, Quimica SA, Spain).

In the formulation of samples, contents of starch (3.75%), milk (75%), colorant (37.5 ppm) and preservatives (potassium sorbate 500 ppm; potassium benzoate 500 ppm) were constant, while inulin, sucrose and lemon flavor were defined according to a three-factor central composite design with replicates of the central point. It comprised nineteen points: eight factorial, six axial and five central points (Table 1).

Table 1

Experimental design and composition for samples of low-fat dairy dessert.

Sample	Sucrose %	Lemon flavor ppm	Inulin %
1	7	75	4.5
2	13	75	4.5
3	7	175	4.5
4	13	175	4.5
5	7	75	7.5
6	13	75	7.5
7	7	175	7.5
8	13	175	7.5
9	10	125	6
10	4	125	6
11	16	125	6
12	10	25	6
13	10	225	6
14	10	125	3
15	10	125	9
16–19 ^a	10	125	6

^a Samples 16 to 19 are replication of the central point (sample 9).

Skimmed milk (0.11 g fat/100 g) was prepared 24 h in advance by dissolving milk powder (14.4%) in mineral water and storing under refrigeration (4 ± 1 °C). Inulin used corresponded to a mixture of long-chain and short-chain inulin in a ratio of 50:50.

Samples were prepared in batches of 800 g. Starch, sucrose, inulin, and colorant at 20 °C and milk at 6 °C were weighed in a flask and mixed under magnetic stirring (paddle stirrer, Heidolph RZR 1, Germany) for 10 min at approximately 20 °C. The flask was placed in a water bath at 97 ± 1 °C and stirred constantly with a propeller stirrer for 25 min. Then the sample was cooled in a water bath at 20 °C with stirring for 10 min. A small portion of long-chain inulin (0.2% of total weight of sample), was added during cooling. This "seeding" procedure has been shown to favour the formation of more uniform sized inulin crystals in a preliminary study. Finally the lemon flavour, preservatives and the water evaporated during the process were added, and then samples were transferred to closed flasks and stored in refrigeration (4 ± 1 °C) for 96 h before being evaluated.

2.2. Rheological measurements

All rheological measurements were carried out in a controlled stress rheometer (RheoStress 1, Karslruhe, Germany), monitored by a Rheowin Projob Manager, using a parallel-plates sensor system (6 cm diameter and 1 mm gap). During measurements, temperature was kept constant at 10 ± 1 °C using a Phoenix P1 Circulator device (Thermo Haake). At least two batches of each composition were prepared and one measurement was performed on each batch.

Flow behaviour was measured by recording shear stress values (σ) when shearing the samples at linearly increasing shear rates ($\dot{\gamma}$) from 1 to 200 s⁻¹ through 60 s and down in reverse sequence for the same duration. Areas under the upstream (A_{up}) and under the downstream (A_{down}) as well as the thixotropic area ($A_{up} - A_{down}$) were obtained.

Upstream data were fitted to the Ostwald-de Waele model ($\sigma = K\dot{\gamma}^n$) using Rheowin Pro data software (version 2.93, Haake). In the model K corresponds to the consistency index in Pa s and n corresponds to the flow index (dimensionless).

Viscoelastic properties were measured using small amplitude oscillatory shear tests. First, to determine the linear viscoelastic region, stress sweeps were run at 1 Hz. After that, the frequency sweeps were performed over the range f=0.1-10 Hz and the values of the storage modulus (G'), the loss modulus (G"), the loss tangent angle (tan δ) and the complex viscosity (η^*), as a function of frequency, were calculated using the Rheowin Pro software (version 2.93, Haake).

2.3. Sensory evaluation

Sensory evaluation was carried out in a standardized test room (ISO, 2007) in morning sessions. Samples (40 ml) were served at 10 ± 1 °C in white plastic cups coded with random three-digit numbers. Samples evaluated in each session were served in an order following a Williams design (MacFie, Bratchell, Greenhoff, & Vallis, 1989).

A total of 100 consumers were recruited by a local consumer association (AVACU) through a short questionnaire sent by mail. They were selected according to the following criteria: age (18 to 65), gender (woman and man) and consumers of semisolid dairy products like custard and/or yoghurt (at least one time at week). Demographic characteristics and consumption habits of participants are shown in Tables 2 and 3, respectively.

Each consumer evaluated the nineteen samples over four sessions (4 or 5 samples per session). They were asked to rate the adequacy of sample thickness on a 5-point just about right (JAR) scale (1 = too weak, 3 = just about right; 5 = too strong). Between samples mineral water and bread were provided to consumers to rinse their mouths. Data were collected using the Compusense® five 5.0 software (Compusense Inc., Guelph, Ontario, Canada).

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Table 2
Demographic and sociological characteristics of consumers ($n = 100$).

Characteristic	Category	Consumers (%)
Gender	Female	65
	Male	35
Age (years)	18-30	52
	31-45	29
	>46	19
Marital status	Single	57
	Married	38
	Other	5
Ocupattion	Employee	52
-	Student	37
	Other	11

2.4. Data analysis

Variability in rheological parameters was studied by one way analysis of variance (ANOVA) and the significance of differences between samples was determined using the Fisher test ($\alpha \le 0.05$). XLSTAT-Pro Version 2007 (Addinsoft, Paris, France) was used.

In order to relate the studied variables with concentration, data were subjected to a multivariate regression analysis and fitted to a second-order model equation provided in the design given by RSM (Gacula, 1993):

$$\begin{split} Y &= B_0 + B_1 X_1 + B_2 X_2 + B_3 X_3 + B_{11} X_1^2 + B_{22} X_2^2 + B_{33} X_3^2 + B_{12} X_{12} \\ &+ B_{13} X_{13} + B_{23} X_{23} + \text{Error} \end{split}$$

where Y is the studied variable, B_0 is the intercept (constant), B_1 , B_2 , B_3 the linear, B_{11} , B_{22} , B_{33} the quadratic and B_{12} , B_{13} , B_{23} the interaction effects, X_1 , X_2 and X_3 the independent variables: concentrations of sucrose, lemon flavor and inulin respectively. In the selected models, only the statistically significant parameters at $p \le 0.05$ were included based on the Student's test. Statgraphics Plus v. 4.1 (Statistical Graphics Corp. Warrenton, VA, USA).

To analyse data obtained with the JAR scale, first the percentage of consumers rating the thickness of sample in each point of scale was calculated. Secondly, the approach proposed by Gacula et al. (2007) was followed, estimating below and above deviations from point 3 on the scale (JAR). Individual scale scores (1, 2, 3, 4 or 5) were transformed to (-2, -1, 0, 1 or 2, respectively). Two groups of data emerge from this calculation, one for those consumers who feel that the sample lacks the attribute (below the JAR) and another for those consumers who feel the product exceeds the attribute (above the JAR). For each sample, the mean of values below JAR point 3 corresponded to the negative deviation value (too little of the attribute) and the mean of values above JAR point 3 correspond to the positive deviation value (too much of the attribute).

Table 3	
Frequency of consumption of different dairy products by participants.	

	% population that consumed the product during		
	Last month	Last week	Never
Yogurt with regular fat content	32	33	35
Yogurt 0% fat	21	54	25
Yogurt 0% sugar	23	31	46
Yogurt with fruit	20	54	26
Yogurt with fibre	26	24	50
Yogurt with probiotic	28	35	37
Ice cream with regular fat content	32	31	37
Custard or similar dessert	28	53	19

3. Results and discussion

3.1. Rheological properties. Effect of composition

All samples displayed time-dependent and pseudoplastic flow behavior, as can be seen in Fig. 1, where some of the flow curves are shown as an example. This is the typical behavior observed in semisolid starch-based products (Doublier & Durand, 2008; Tárrega & Costell, 2007) and it corresponds to the deformation resistance of the biphasic structure, given by the characteristics of the dispersed phase (starch granules) and the continuous phase (Nguyen, Jensen & Kristensen, 1998; Thebaudin, Lefebvre, & Doublier, 1998). Fig. 1 also shows that there are quantitative differences among desserts with different inulin, sucrose and lemon flavor concentrations. This is in accordance with previous studies in dairy desserts, showing that the compounds included in the continuous phase, such as some components of milk (Matser & Steeneken, 1997), sucrose (Acquarone & Rao, 2003; Sikora, Mazurkiewicz, Tomasik, & Pielichowski, 1999) or different hydrocolloids (Kruger, et al, 2003; Liu, Eskin, & Cui, 2003; Tecante & Doublier, 1999) can modify the structure of the system and thus its rheological behaviour.

Flow time dependence was evaluated by calculating the thixotropic area and the upward flow curve data were fitted to the Ostwald-de Waele model ($0.976 \le R^2 \le 0.998$). To compare samples, the values of the thixotropic area, consistency index, flow index and apparent viscosity values at 10 s^{-1} were used (Table 4).

Analysis of variance indicated that the thixotropy, consistency and viscosity of samples varied significantly depending on the composition while pseudoplasticity did not vary significantly (Table 5). For each flow parameter, its relationship with composition was determined by fitting data to a second-order equation. According to the resulting models (Table 6), the differences in flow parameters can be explained by both concentration of sucrose and inulin. The thixotropic area increased linearly with sucrose and inulin concentrations (Fig. 2 a), whereas the consistency index and apparent viscosity at 10 s^{-1} increased in a quadratic way with both ingredients. For the consistency index these effects can be observed in Fig. 2b and a similar trend was observed for apparent viscosity at 10 s^{-1} .

To study viscoelastic properties, mechanical spectra were obtained for each of the studied samples. All of them showed the typical behavior of weak gels with G' values above those of G", both of which were quite frequency-dependent (Fig. 3.). The values of G' and tan δ were taken at 1 Hz (Table 4) and for both parameters ANOVA indicated significant differences among samples (Table 5). According to the model given by the multiple regression analysis (Table 6), G'



Fig. 1. Flow curves of samples: $1 (\bigcirc), 9 (\blacksquare), 11 (\blacktriangle)$ and $15 (\diamondsuit)$. Identification of samples in Table 1.

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Table 4 Mean values (n=2) for the rheological parameters of dairy desserts^a. Identification of samples in Table 1

Sample	Thixotropic area (Pa s ⁻¹)	k (Pa s ⁿ)	n	$\eta_{10} \ (\text{Pa s})$	G' (Pa)	tan δ
1	3513 ^{de}	14.0 ^d	0.41	3.60 ^d	27.9 ^d	0.69 ^{abc}
2	5623 ^{abcde}	27.8 ^c	0.39	6.75 ^{bc}	73.2 ^c	0.60 ^{abcd}
3	3327 ^e	16.0 ^d	0.40	4.00 ^d	30.5 ^d	0.71 ^{ab}
4	5458 ^{bcde}	27.1 ^c	0.39	6.54 ^{bc}	82.2 ^c	0.48 ^{defg}
5	5067 ^{cde}	31.5 ^{bc}	0.36	7.17 ^{bc}	100.2 ^c	0.43 ^{efgh}
6	8131 ^a	40.9 ^a	0.41	10.54 ^a	200.7 ^a	0.34 ^{gh}
7	7697 ^{ab}	36.1 ^{ab}	0.34	7.93 ^b	111.4 ^c	0.43 ^{efgh}
8	6190 ^{abc}	42.5 ^a	0.39	10.24 ^a	198.0 ^{ab}	0.31 ^h
9	5869 ^{abcd}	27.5 ^c	0.39	6.78 ^{bc}	104.2 ^c	0.46 ^{defgh}
10	3166 ^e	14.5 ^d	0.39	3.53 ^d	23.0 ^d	0.57 ^{bcde}
11	6935 ^{abc}	44.0 ^a	0.39	10.29 ^a	158.3 ^b	0.34 ^{gh}
12	6749 ^{abc}	30.4 ^{bc}	0.37	7.12 ^{bc}	86.5 ^c	0.50 ^{def}
13	5612 ^{bcde}	25.5°	0.38	6.16 ^c	92.0 ^c	0.47 ^{defg}
14	3174 ^e	12.7 ^d	0.44	3.51 ^d	25.2 ^d	0.74 ^a
15	6107 ^{abc}	43.2 ^a	0.36	9.81 ^a	178.5 ^{ab}	0.37 ^{fgh}
16	4699 ^{cde}	25.3 ^c	0.39	6.19 ^c	80.1 ^c	0.50^{defg}
17	4825 ^{cde}	25.0 ^c	0.40	6.27 ^c	81.8 ^c	0.52 ^{def}
18	6457 ^{abc}	28.2 ^{bc}	0.37	6.58 ^{bc}	79.2 ^c	0.53 ^{cde}
19	4449 ^{cde}	24.2 ^c	0.38	5.80 ^c	92.4 ^c	0.49^{defg}

^a For each parameter, values not shearing letters differ significantly (p = 0.05).

values mainly depended on inulin concentration but also on its interaction with sucrose concentration. Thus, sample elasticity increased in line with inulin concentration in a quadratic way and the higher the sucrose concentration in the sample, the greater the increase. For tan δ , values decreased linearly with the sucrose and inulin concentrations. A contour plot of viscoelastic properties is given in Fig. 4.

According to rheological results, the addition of mixed short and long-chain inulin was able to modify the rheological properties of dairy dessert. The effect depended not only on the inulin concentration but also on the sucrose concentration, thus giving a wide range of products with different rheological behaviour. While differences in consistency were attributed to sucrose concentration and inulin concentration, the differences in elasticity were mainly due to inulin concentration and its interaction with sucrose. This can be explained by the different way in which the two ingredients modify the continuous phase of the system. Sucrose became a solute in the continuous phase, binding water molecules, thus increasing the viscosity of the continuous phase of the system. In the case of inulin, the short-chain molecules would also remain solubilised in the continuous phase and cause the same effect as sucrose. However, long-chain inulin has the ability to crystallize and

Table 5

Analysis of variance of one factor (sample) of rheological parameters. F and p values. Degree of freedom = 18.

	Flow				Viscoelasticity	
	Thixotropic area	k	n	η ₁₀	G′	tan δ
F	3.0	12.9	1.3	18.4	15.9	5.4
р	0.011	< 0.001	0.267	< 0.001	< 0.001	< 0.001

Table 6

Regression models relating rheological parameters with inulin (I), sucrose (S) and lemon flavor (L) concentrations.

Model	R ²
Thixotropic area = 233.62 S + 520.19 I	0.95
$k = 0.624 + 0.103 S^2 + 0.435 I^2$	0.87
η at 10 s ⁻¹ = 0.429 + 0.026 S ² + 0.095 I ²	0.90
G' at 1 Hz = -50.30 + 0.89 I ² + 1.88 SI	0.90
tan δ at 1 Hz = 1.125–0.020 S–0.071 I	0.76



Fig. 2. Contour plot of the model relating: a) thixotropic area in Pa s^{-1} , and b) consistency index in Pa s^n with inulin concentration and sucrose concentration.

form aggregates (Torres, Tárrega, & Costell, 2010); therefore, by this mechanism, apart from occluding water, it creates a new structure within the continuous phase which is responsible for increasing the elastic response of the system. As indicated by the interaction effect, sucrose contributed to elasticity indirectly. The effect of inulin on



Fig. 3. Mechanical spectra of samples: 1 (\bullet), 9 (\blacksquare), 11 (\blacktriangle) and 15 (\blacklozenge). Values of G' (filled symbols) and G" (open symbols). Identification of samples in Table 1.

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Fig. 4. Contour plot of the model relating: a) elastic modulus in Pa, and b) tan δ with inulin concentration and sucrose concentration.

elasticity was higher for high sucrose samples due to the water retention ability of sucrose, which increased the inulin effective concentration. Finally, with regard to lemon flavour, although changes in rheological properties due to food flavour components have been reported in some cases (Lubbers & Decourcelle, 2004), in our study the concentration of lemon flavor did not affect any of the rheological parameters studied.

3.2. Thickness suitability assessed by consumers. Effect of composition

The JAR scale was used to evaluate thickness appropriateness of a lowfat dessert to determine how much each sample varied or approached the desirable level for this product. The percentage of consumers that considered thickness to be just about right varied greatly among samples, from 19% for sample 6 to 70% for sample 9 (central point of the design) (Table 7). The model explaining the relationship between the percentage of consumers considering thickness as JAR (% Consumer in JAR 3) and sample composition (S: Sucrose; I: Inulin) is as follows:

%Consumers in JAR3 =
$$-407.60 + 82.661 + 47.99S - 3.831^2$$

-1.26S²-3.94SI
 $R^2 = 0.94$

Both sucrose and inulin concentration significantly affected thickness appropriateness, showing an inverted U-shape relationship within the concentration ranges considered in this study (Fig. 5a). The most

Table 7

Percentage of consumers considering thickness as JAR and positive and negative deviation values for each dairy dessert sample. Identification of samples in Table 1.

Sample	Consumers	Deviation		
	considering thickness as JAR (%)	Too little	Too much	
1	38	-0.72	0.03	
2	65	-0.11	0.26	
3	30	-0.83	0.01	
4	65	-0.25	0.12	
5	59	-0.04	0.45	
6	19	0.00	1.22	
7	65	-0.06	0.40	
8	25	0.00	1.08	
9	69	-0.15	0.20	
10	30	-0.88	0.03	
11	20	-0.02	1.15	
12	69	-0.19	0.13	
13	69	-0.18	0.16	
14	45	-0.60	0.04	
15	27	-0.01	0.93	
16 ^a	65	-0.13	0.22	
17 ^a	65	-0.09	0.28	
18 ^a	78	-0.02	0.21	
19 ^a	72	-0.24	0.06	

Samples 16 to 19 are replication of the central point (sample 9).



Fig. 5. Relation between percentage of consumers considering thickness of samples as JAR and sucrose concentration and inulin concentration. Response surface (a) and contour plot (b).

adequate thickness corresponded to samples with intermediate levels of inulin and sucrose. Due to the interaction effect, the combination of low sucrose-high inulin and vice-versa also led to samples with adequate thickness (Fig. 5b).

For consumers who did not consider thickness as adequate but considered it as "too much" or "too little", thickness deviation from the JAR was calculated for each sample (Table 7). Deviation values depended on both inulin and sucrose content. The effect of inulin depended on sucrose concentration and vice-versa. On one hand the addition of inulin at low concentrations (\leq 4.5%) resulted in samples with too weak thickness but only when sucrose content was \leq 10% (samples 1, 3, and 14). On the other hand, inulin addition at high concentration (\geq 7.5%) resulted in samples whose thickness was considered excessive. The effect was slight for samples with low sucrose level (5 and 7) and strong for high sucrose levels (6, 8 and 15).

Regarding the effect of sucrose, samples with low levels (\leq 7%) were not thick enough if inulin concentration was \leq 6% (samples 1, 3 and 10) and too much thick samples were obtained with high sucrose levels (\geq 13%) if inulin concentration was \geq 6% (samples 6, 8 and 11).

3.3. Relationship between rheological properties and thickness suitability

Both rheological parameters and thickness adequacy assessed by consumers have been shown to vary with desserts composition. From a practical viewpoint, it could be interesting to know how the desirable thickness level can be associated with the values of certain rheological parameters. To do so, two different graphical approaches were used. The first one based on the percentage of consumers that considered thickness as JAR and the second one based on the JAR deviations. All rheological parameters were studied and only those showing a relation with the thickness intensity assessed by consumers are discussed below.

Given the flow parameters, both consistency index and apparent viscosity at 10 s^{-1} showed to be related with thickness adequacy. The relationship between the consistency index and the consumer percentage that considered thickness as JAR is shown in Fig. 6a and a similar plot was obtained for apparent viscosity at 10 s^{-1} . According to them, samples with K values in the range of 25–37 Pa sⁿ or with η_{10} values in the range of 5.8–7.9 Pa s were those with the most desirable thickness (considered by over 60% consumers as JAR). Thickness of samples with K values below 16 Pa sⁿ and above 40 Pa sⁿ (η_{10} values below 4.0 Pa s and above 9.8 Pa s) was considered inadequate by over 55% and 70% of consumers, respectively. In the second approach the relationship between the consistency index and the "too little" and "too much" deviation of JAR thickness was studied (Fig. 6.b). In this study, a relevant deviation was considered to exist only when the value was above 0.25 and below -0.25for "too much" and "too little", respectively (dotted line). According to this criterion, samples with K values between 25 and 31 Pa s^n or η_{10} between 5.8 and 7.1 with did not deviate from ideal thickness. As can be observed, the obtained range of k and η_{10} values could differ depending on the approach. Values of K from 31 to 37 Pa sⁿ and values of η_{10} from 7.1 to 7.9 Pa s, which according to the first approach corresponded to adequate thickness, were not included in the second approach because for these cases, although over 60% of consumers considered thickness as JAR, the rest of consumers coincided in considering the samples as too thick. A similar procedure was followed to assess viscoelastic parameters, with the storage modulus proving to be the most closely related with thickness adequacy. According to Fig. 7a, samples with G' values in the range of 73-112 Pa were those with the most desirable thickness. Thickness of samples with G' values below 31 Pa and above 150 Pa were considered inadequate. The relationship between G' and both "too little" and "too much" deviation of JAR thickness is shown in Fig. 7b. As observed in the consistency index, the ranges of G' values were narrower for this second approach. In this case, samples without relevant deviation from JAR thickness were those with G' values between 73 and 100 Pa.



Fig. 6. Consistency index related to the percentage of consumers considering thickness as JAR (a) and to JAR thickness deviation (b). Values of too much deviation (diamond) and too little deviation (circle) considered as relevant (>0.25, -) have filled symbol.

Both flow and viscoelastic measurements provided instrumental indexes of the adequacy of semisolid desserts thickness. Flow curve parameters (consistency and viscosity) are obtained under large deformation values and elastic modulus is obtained at small deformation ones. They reflect different phenomena and can give different and complementary information. In this work variation of consistency and viscosity values among samples did not follow exactly the same pattern than values of the elastic modulus (Table 4). However both types of parameters showed the same relation with thickness adequacy. This indicates that the slight differences among parameters are not implicated in how much adequate thickness was perceived by consumers. From a practical viewpoint, each of selected rheological parameters (K, η_{10} , and G' at 1 Hz) can be used as instrumental index of thickness suitability in this type of products.

4. Conclusions

Flow and viscoelastic properties of dairy desserts enriched with a mixture of short and long-chain inulin vary greatly with composition. By varying both inulin and sucrose concentrations a wide range of products with different rheological properties can be obtained. These differences in the dairy desserts are also perceived by consumers as differences in thickness adequacy. An inulin-enriched dessert with the most ideal thickness can be achieved through formulations containing inulin in the range from 3.5 to 6% and adjusting the sucrose amount. For this type of product, the most desirable thickness level corresponds to consistency index values between 25-31 Pa sⁿ, apparent viscosity values at 10 s⁻¹ between 5.8-7.1 Pa s and G' values between 73-100 Pa.

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Fig. 7. Storage modulus related to the percentage of consumers considering thickness as JAR (a) and to JAR thickness deviation (b). Values of too much deviation (diamond) and too little deviation (circle) considered as relevant (>0.25, ---) have filled symbol.

JAR methodology is a useful tool to assess attribute adequacy. As shown in this work, data thus obtained can be related with instrumental measurements to determine which parameters and ranges can be taken as indicators of the desirable level for each attribute. From a practical point of view, this information could be useful in product reformulation to preliminarily evaluate sample adequacy by means of instrumental measurements, instead of the more time-consuming and expensive consumer tests.

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